



**Technical Service  
BULLETIN**

November 23, 2005

Title:

**REAR LOWER SIDE SPOILER SET  
INSTALLATION DURING PDS**

Models:

**'06 Prius**

**P D081-05**

**PRE-DELIVERY SERVICE**

**Introduction** The rear lower side spoiler set is placed in the rear hatch storage box at the assembly plant to avoid damage in transit.

Follow the procedure below to install the rear lower side spoiler set on the vehicle during Pre-Delivery Service (PDS).

**Spoiler Set Contents** The rear lower side spoiler set contains the following items. Refer to the "Spoiler Set Components" section in this TSB for an illustration of the parts.

- Right and left rear side spoilers
- Right and left rear bumper side seals
- Right and left No. 1 rear spoiler brackets
- Twelve (12) bumper pieces
- Nine (9) screws
- Twelve (12) grommets
- One (1) clip
- Four (4) outside molding retainers

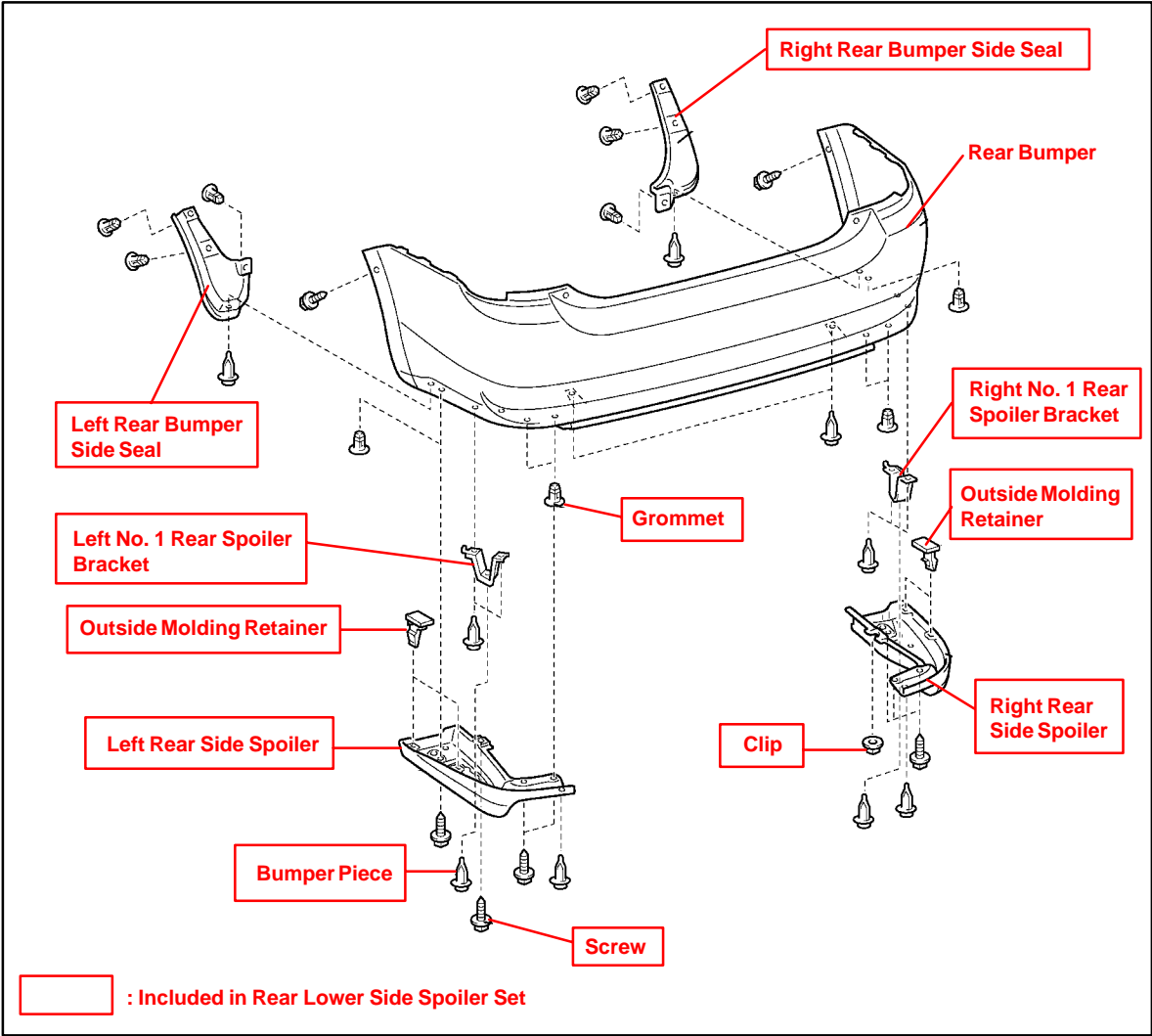
**Applicable Vehicles** • **2006** model year **Prius** vehicles.

**Warranty  
Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	–	–	–	–

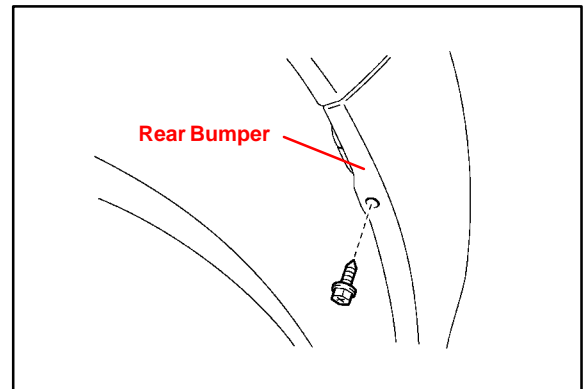


Spoiler Set Components



# Installation Procedure

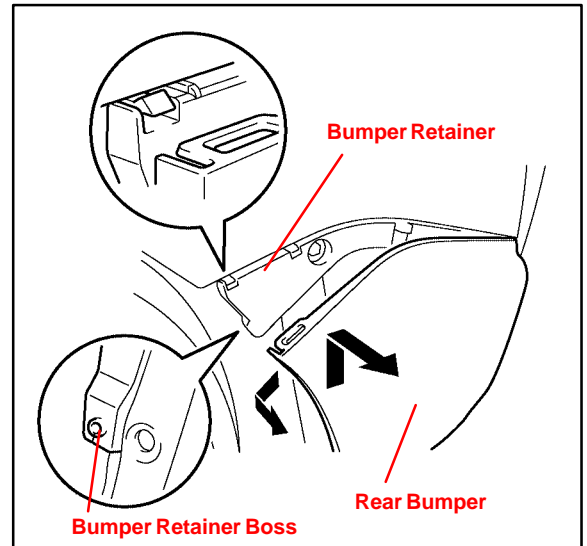
1. Install the left rear side spoiler to the rear bumper.
  - A. Remove the screw from the left side of the rear bumper.



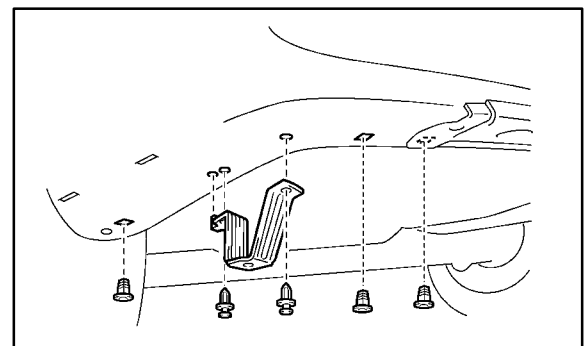
- B. Pull the flange of the rear bumper to disengage the bumper retainer boss.
  - C. Push the rear bumper upward, and pull the bumper slowly and carefully to disengage the claw.

## NOTE:

There is a possibility that the rear bumper and/or the claw of the rear bumper retainer will be broken if the bumper is forcibly pulled.



- D. Install the 3 grommets to the rear bumper as shown in the illustration.
  - E. Install the left No. 1 rear spoiler bracket to the rear bumper with the 2 bumper pieces as shown in the illustration.

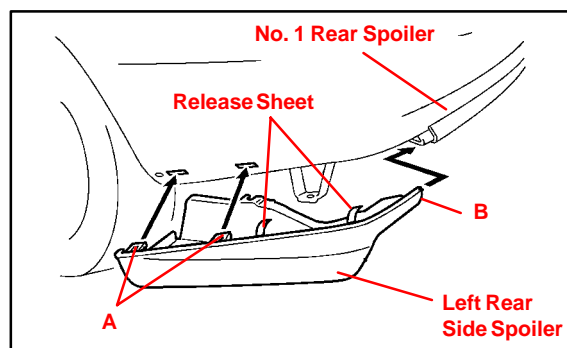


## NOTE:

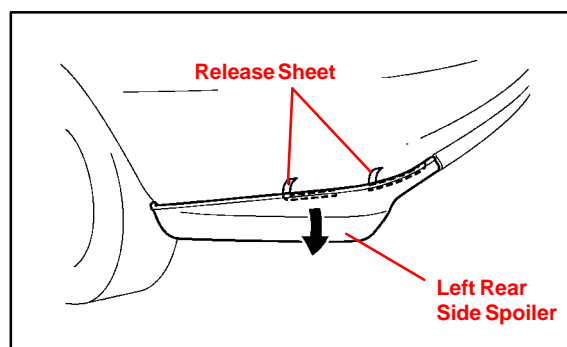
- The letter “L” is on the back of the left No. 1 rear spoiler bracket.
- The letters “LH” are on the back of the left rear side spoiler.
- Use the bumper pieces, grommets and left No. 1 rear spoiler bracket in the left rear side spoiler set.

# Installation Procedure (Continued)

- F. Lift the release sheet tab on the left rear side spoiler.
- G. Insert the 2 pins “A” of the left rear side spoiler into the attachment holes of the rear bumper and then insert the protrusion “B” of the left rear side spoiler into the grooves of the No. 1 rear spoiler.

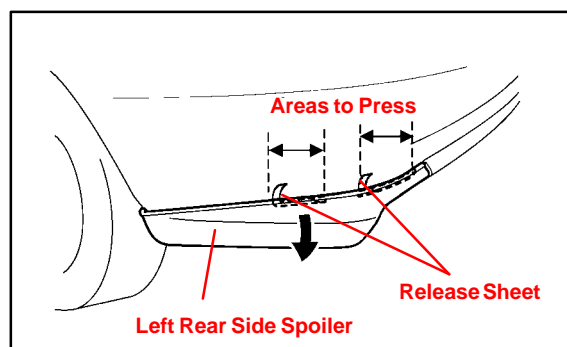


- H. With the left rear side spoiler and the No. 1 rear spoiler firmly attached, tilt the left rear side spoiler slightly, and peel off the release sheet.

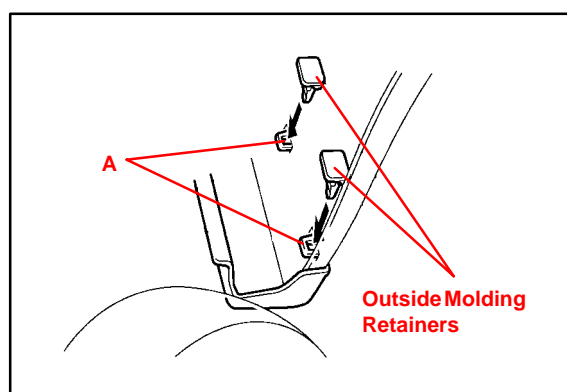


- I. Ensure that the left rear side spoiler is attached and firmly press the adhesive tape areas of the left rear side spoiler to the rear bumper.

**NOTE:**  
The adhesive tape will lose adhesiveness if it is peeled off too many times.

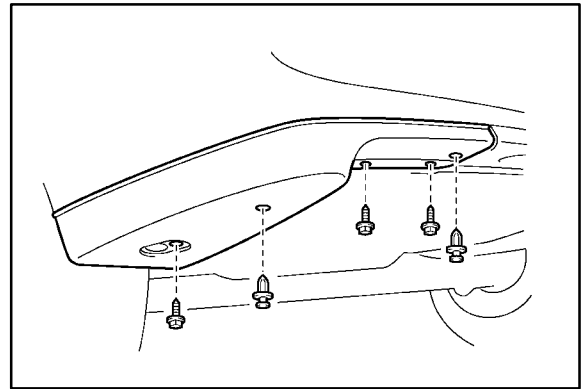


- J. Install the 2 outside molding retainers to the holes of pin “A” to the left rear side spoiler.

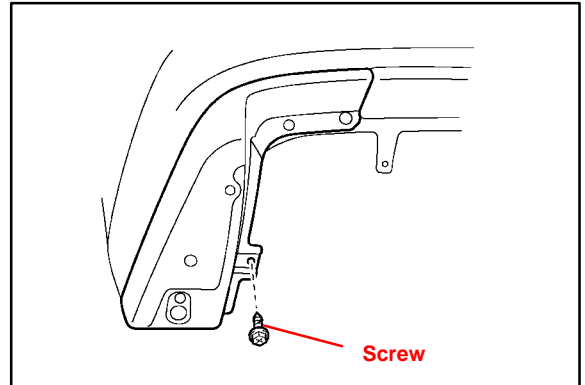


# **Installation Procedure** (Continued)

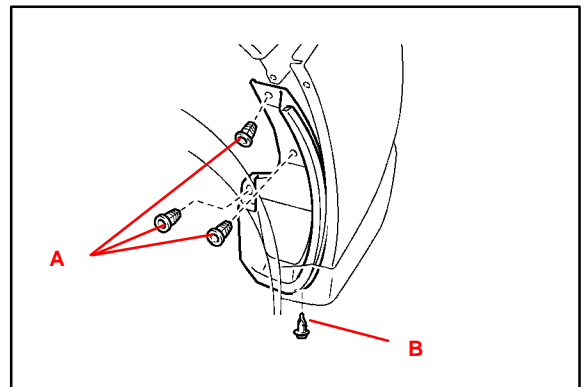
- K. Install the 2 bumper pieces and 3 screws to the left rear side spoiler as shown in the illustration.



- L. Install the screw to the floor under cover as shown in the illustration.



2. Install the left rear bumper side seal to the body.
  - A. Place the left rear bumper side seal to the body.
  - B. Install the 3 grommets "A" to the left rear bumper side seal and body.
  - C. Install the bumper piece "B" to the left rear bumper side seal and rear bumper.

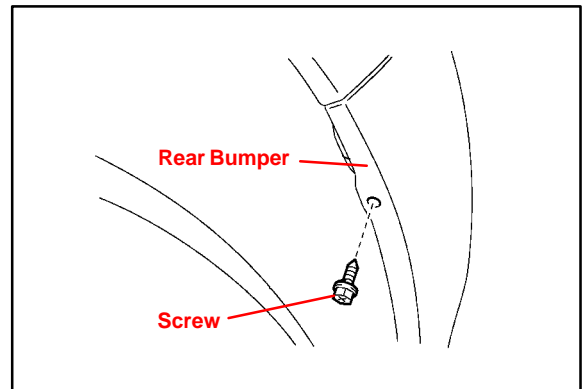


## **NOTE:**

- The letter "L" is on the back of the left rear bumper side seal.
- Use the grommets and screws in the left rear bumper side seal set.

**Installation  
Procedure**  
(Continued)

3. Attach the rear bumper to the side retainer and reinstall the screw to the left side of the rear bumper.



4. Install the right rear side spoiler and right rear bumper side seal in the same manner as in the left one, except for the procedure shown in 1L (previous page).

The procedure of the right rear side spoiler is shown:

Install the clip to the body stud.

